



FOR APPLICATIONS NOT COVERED BY CHART  
APPLY TO ENGINEERING DEPARTMENT

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ISSUE:	DATE:	DESCRIPTION	BY:	CKD.	DRAWN BY:	D.B	DATE:	24/12/09	PROJECT: 50T LW MODULAR SPREADER ASSEMBLY
1	4.4.05	BOLT TIGHTENING NOTE ADDED	D.B.		CHECKED BY:		DATE:		
ORIENTATION ±1.0 DEG SQUARENESS ±0.5 DEG ANGULAR LINEAR ±1.0mm 0 TO 1000mm OVER 1000mm ±2.0mm				APPROVED BY:		DATE:		DRAWING No. SWL 50LWMS-1	
				SCALE: 1:5		ISSUE: 1		ENGINEERS • CONTRACTORS • CONSULTANTS <b>SEWARD WYON</b>	