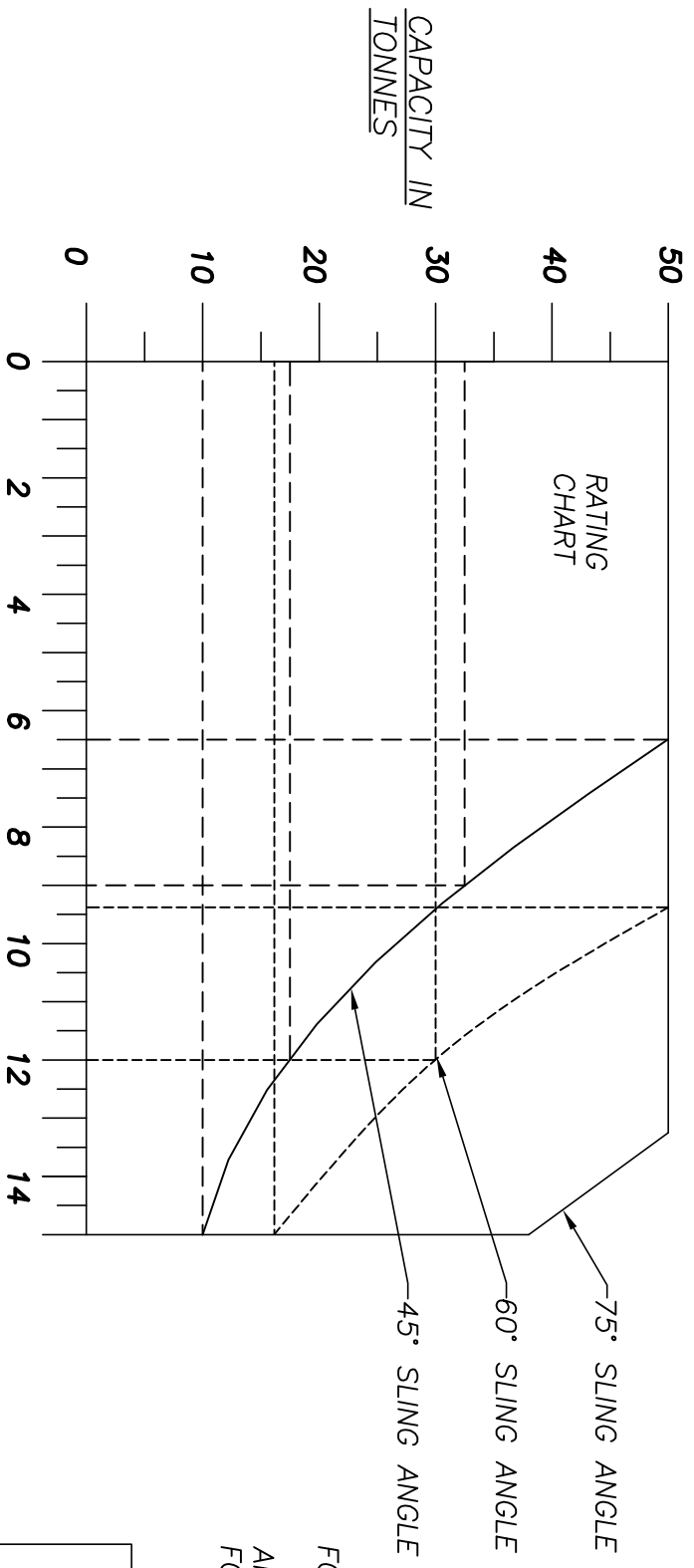


MODULAR INSERT
REQUIRES 4 No M20X80 BOLTS GRADE 8.8
PER FLANGE JOINT TO 120Nm / 90ftlb



FOR APPLICATIONS NOT COVERED BY CHART APPLY TO ENGINEERING DEPARTMENT
APPROXIMATE TOTAL SELF WEIGHT FOR 5M LONG BEAM = 400Kg + SLINGS
FOR EACH 0.5 METRE INCREMENT ADD OR DEDUCT APPROX 40Kg

THIS CAPACITY CHART CONFORMS TO CURRENT EUROPEAN
STANDARD BSEN 13155 WHICH IS A LEGAL REQUIREMENT
OF JULY 2003.

3	05.03.08	CAPS CH'D TO BSEN 13155:2003	RGF
2	4.4.05	BOLT TIGHTENING NOTE ADDED	D.B.
1	19.01.05	SCALE 1-10	D.B.
ISSUE.	DATE.	DESCRIPTION	BY. CKD.

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TOLERANCES UNLESS OTHERWISE STATED
ANGULAR
ORIENTATION ±1.0 DEG
SQUARENESS ±0.5 DEG
LINEAR
0 TO 1000mm ±1.0mm
OVER 1000mm ±2.0mm

DO NOT SCALE			
DRAWN BY.	D.B.	DATE.	6.1.03
CHECKED BY.		DATE.	
APPROVED BY.		DATE.	
SCALE.	1:10		

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The Old Tannery
Kelston
Bath BA1 9AN
Tel. 0117 9327565
Fax. 0117 9327763

PROJECT: 50T MODULAR SPREADER ASSEMBLY

DRAWING No. SWL 50MS-1

ISSUE. 3

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